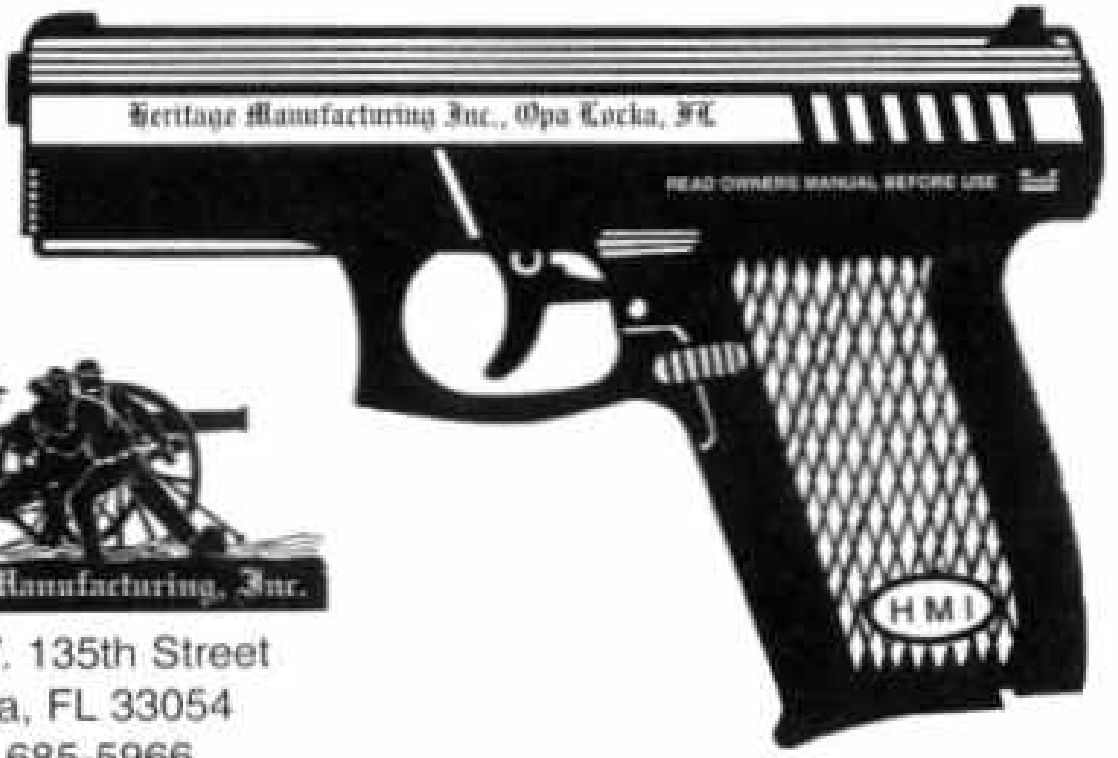
WARNING : READ THIS OWNERS MANUAL BEFORE USING YOUR **Stealth**. THERE ARE IMPORTANT SAFETY INSTRUCTIONS AND WARNINGS WHICH MUST BE USED AND FOLLOWED TO AVOID INJURY AND/OR DEATH.

LEAD WARNING : DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

Stealth Pistols
Owners Manual
9 mm or 40 S&W



Heritage Manufacturing, Inc.
4600 N.W. 135th Street
Opa Locka, FL 33054
Tel (305) 685-5966
Fax (305) 687-6721
www.heritagemfg.com

WARNINGS

This Owners Manual must be read and understood completely before use. Be sure you keep it with your Stealth. If you lend, trade, transfer or sell your Stealth, be sure this Manual goes with it. Extra copies are available upon request at no charge from **HERITAGE MANUFACTURING, INC.**

1. Always assume your Stealth and any other firearm is loaded and dangerous.

2. Never pickup or accept a firearm without first checking the Magazine and Chamber. Be convinced that said firearm is safe and free from ammunition.

3. Your Stealth is designed and chambered for .40 S&W or 9mm parabellum commonly called 9mm Luger or 9 x 19mm. Your Stealth is also capable of handling **"Plus P"** ammunition. Do not use any other type of ammunition. Ask you dealer for help if you are not sure.

4. Always use high quality, commercially manufactured ammunition that is in good condition. We recommend the use of **full metal jacketed** ammunition. **Hollow point ammunition** may cause feeding problems in automatic pistols. Therefore, various brands should be tried to establish which brand will suit you. Avoid the use of non-standard, military surplus, re-loaded, high pressure or hot-loaded ammunition exceeding industry standards. The use of these types of ammunition shall void all expressed and implied Warranties. **HERITAGE MANUFACTURING, INC.** will not be liable for property damage, personal injury and/or consequential damages if sub-standard ammunition is used in this Stealth. For best Stealth performance use only full metal jacketed ammunition. The use of lead ammunition will result in more frequent cleaning of the gas piston hole. Refer to the maintenance section in the back of the manual for cleaning instructions.

5. Examine every cartridge before loading it into your Stealth. Make sure it is the proper caliber and undamaged. Using an improper caliber

or damaged ammunition can cause damage to property, serious injury or death.

6. All Safeties on your Stealth are only mechanical devices which like many devices can malfunction at any moment. To rely exclusively on a Safety is dangerous. Be sure to always keep the Muzzle pointed in a safe direction.

7. Before loading your Stealth with ammunition, be sure to read the rest of this Owners Manual completely so that you know how your Stealth fully operates and how to handle it properly and safely.

8. Do not load your Stealth until you are ready to shoot. Do not carry your Stealth with a loaded Chamber. Carrying a loaded firearm is dangerous and can cause damage to property, serious injury or death.

9. Before loading your Stealth, first learn how to unload it. Practice unloading and checking for ammunition in the Barrel prior to use. Always assume your Stealth is loaded.

10. Before, during and after loading, unloading or pulling back the Slide, always keep the Safety Lever in the "safe" position. Keep your firearm pointed in a safe direction. Also keep your fingers away from the Trigger, Muzzle and out of the Trigger Guard. Finger contact with the Trigger can cause unintentional discharge.

11. Unload your Stealth after you finish using it. Do not handle or store your Stealth loaded. Avoid tragedy. Make sure the Barrel is empty and free from obstruction prior to storage. Remove all ammunition.

12. Always be absolutely certain you know what you are firing at and what lies beyond your target. Bullets can travel great distances and cause damage to property, serious injury or death.

13. Shooting without ear and eye protection can cause permanent damage to your hearing and vision. Always wear eye and hearing protection when shooting. Ask your dealer or your physician to show you what is available to protect your hearing and vision from damage while shooting.

14. Do not carry your Stealth in a pocket, purse, waistband or anywhere else unprotected. Use a good quality holster or zippered carrying case. This will protect you, others and your Stealth. Ask your dealer for recommendations.

15. We urge you to seek certified firearm instruction in the shooting, handling, maintenance and cleaning of your Stealth. If you are unsure or have any questions, contact your firearms dealer or call us at 305-685-5966. Your safety is important to us.

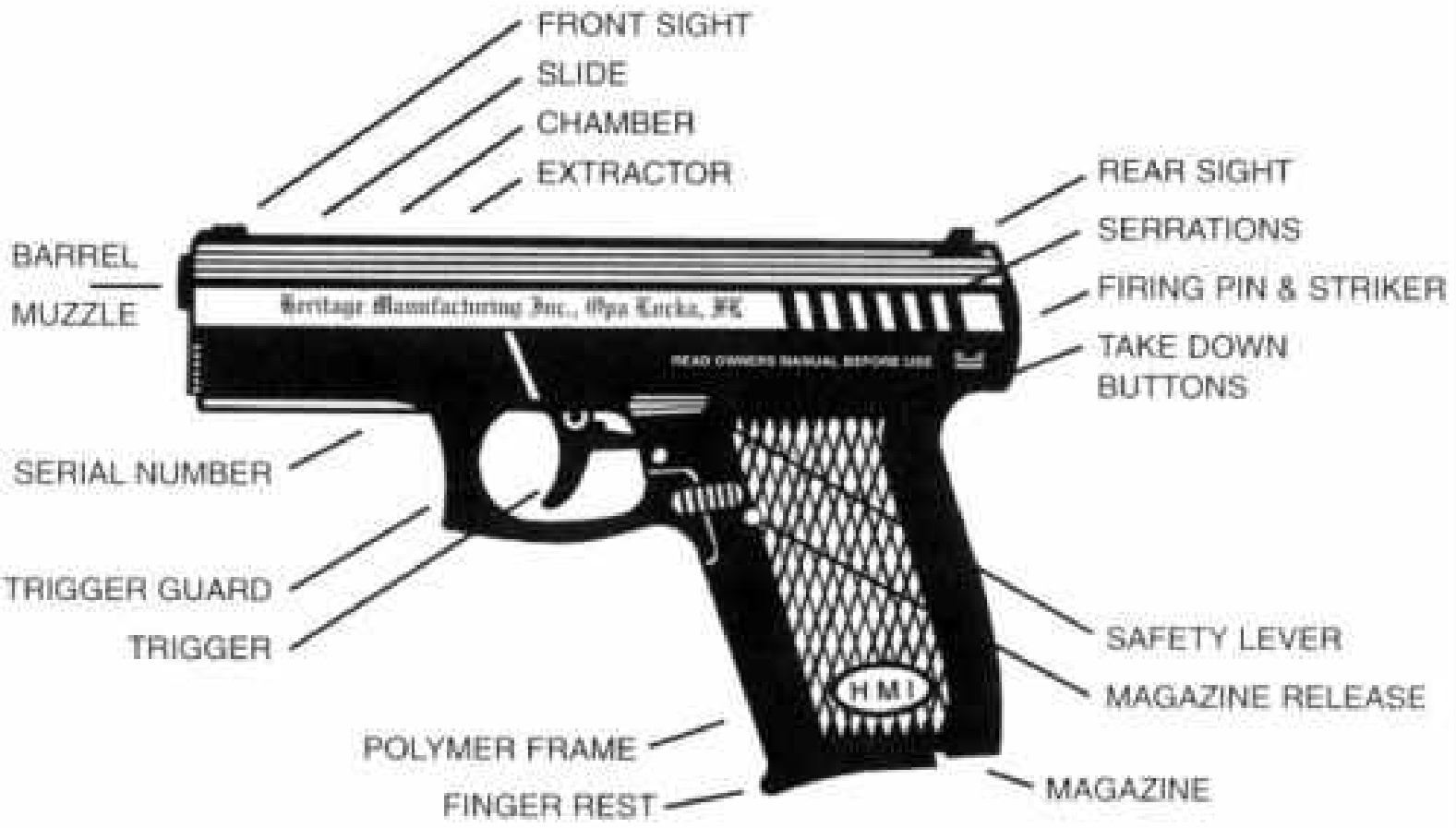
COMMANDMENTS OF SAFETY

- Use your common sense! - Before you handle and before you store your Stealth, remove the Magazine, retract the Slide to unload and visually ensure that there is no blockage or ammunition left in the Chamber. - Always keep your Safety Lever in the "safe" position at all times until you are ready to fire. - Always be absolutely certain of your target and what lies beyond it. Think about what you will hit if you miss your target. - Always be sure people stand behind you when firing. Never next to you. - Always unload firearms prior to entering a home, recreational vehicle, car, boat or trailer. - Always keep firearms and ammunition out of the reach of children or legal minors. - Always be sure your ammunition is the proper caliber for your firearm. - Always store firearms and ammunition separately. - Always use high quality accessories. Be certain that they do not interfere with the functionability or safe operation of your firearm. - Never allow your firearm to be used by anyone who has not read and understood this Owners Manual. - Never look down the Barrel of a firearm. Keep your face away from the action. - Never modify or convert any components of your firearm. - Never mix alcohol and/or drugs with firearms. Don't be in the same area with someone who has. - Never leave a loaded firearm unattended. - Never point a firearm at anything you do not intend to shoot. Always point the Muzzle in a safe direction. - Never shoot at hard flat surfaces, rocks, water or anything that might make the bullets ricochet. - If a firearm fails to fire, keep it pointed in a safe direction and use all Safeties while unloading.

SPECIFICATIONS

Magazine Capacity	10 Rounds	**Caliber**	9mm or .40 S&W
Weight Unloaded	20.2 ounces	**Frame**	Black Polymer
Height	4.2 inches	**Slide**	17-4 Stainless Steel
Width	0.995 inch	**Barrel Support**	17-4 Stainless Steel
Overall Length	6.3 inches	**Slide Support**	17-4 Stainless Steel
Length bet. Sights	5.1 inches	**Sights**	Fixed Blade with White Bars
Barrel Length	3.9 inches		
Action	Blowback Gas Delayed Striker Fire	**Trigger Pull**	Apx. 4 Pounds
Safeties	Closed Breech Safety Ambidextrous Safety Lever Magazine Disconnect Safety Drop Safety	**Trigger Travel for Discharge**	.23 inch
		Length of Twist	1 Turn in 10 inches

UNDERSTANDING THE LAYOUT OF YOUR Stealth



HOW YOUR Stealth WORKS

Your Stealth uses a Gas Delayed Straight Blowback Recoil System and a Striker Firing mechanism. The Gas Delayed Straight Blowback Recoil System uses a Gas Piston operating within a Gas Cylinder located underneath the Barrel inside the Barrel Support. Upon firing the round, the excess gas present in the Barrel, is released through a Gas Piston Hole located directly in front of the Chamber. This re-routed gas expands within the Piston Cylinder and works against the Gas Piston thus pushing the Slide forward in the same direction as the bullet accelerating down the Barrel. Due to this forward force acting on the Slide, the Breech will remain closed during firing of your Stealth.On the recoil stroke, commencing as soon as the bullet leaves the Barrel, the Gas Piston moves past the Gas Port Hole, trapping air within the Gas Cylinder. The trapped air, within the Gas Cylinder, then works as a shock absorbing air-cushion and now minimizes the recoil. This system lends itself to the use of a stationary Barrel which provides your Stealth with a high level of accuracy. The Striker Firing mechanism on your Stealth is neither a double action nor a single action firing system. The pistol has to be cocked by pulling the Slide towards the rear until the Striker Firing mechanism engages. Your Stealth pistol is now in a half-cocked position. By squeezing the Trigger, the Striker is pushed back further towards the rear of the pistol until it reaches a position where the Sear releases the Striker. The Slide recoiling will reset the mechanism in the half-cock mode. Now for firing the next round, the Trigger has to be squeezed once again in order to push the Striker to the rear of the pistol until it releases. This ensures a constant Trigger pull for every subsequent round. A combination of the above mentioned mechanisms, enables you to have a compact and light-weight Pistol in 9mm parabellum or .40 S&W with light recoil and stationary Barrel.

USING THE SAFETY LEVER

Safe Position

Fire Position

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. Your Safety Lever is ambidextrous. It is a Safety Lever which is located on the Frame, behind the Trigger. When this Safety Lever is in the "down position", exposing the "Red Dot", your Stealth is in the fire position. When the Safety Lever is covering the "Red Dot", the Trigger is can not be pulled.

The only time your Stealth should be in the "fire" position is when the Muzzle is pointed at your target and you are ready to fire.

LOADING

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Before loading, be sure your Stealth is completely unloaded. Move the Safety Lever to the "safe" position. If the "Red Dot" is visible **STOP**, your Stealth is in the "fire" position. Read all Warnings and Safeties above before continuing. Remove the Magazine from the Frame by depressing the Magazine Disconnect Button. The Magazine will drop slightly. Remove

the Magazine from the Frame. Depress the top of the Magazine Follower down towards the Finger Rest of the Magazine. Make sure it is secure in the Magazine. Load up to 10 cartridges into the Magazine. Insert the loaded Magazine into the Frame until you hear and feel a **"click"** from the Magazine Catch. This means the Magazine Catch has secured the loaded Magazine firmly into the Frame. Dropping the Magazine can cause damage to the lips which can cause misfeedings.To load the Chamber (make sure your fingers are out of the Trigger Guard and off the Trigger).

Hold the grip of your **Stealth** securely with your shooting hand and with your other hand pull the Slide all the way back using the Serrations on each side to get a good grip.

Gently let go of the Slide. The spring tension will force the Slide forward until it closes. The Slide has now taken a cartridge from the Magazine and inserted it into the Chamber.

Your **Stealth** is now LOADED AND READY TO FIRE with the Striker in the cocked position.

FIRING

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Be sure the Safety Lever is in the "safe" position and remains there until you are ready to fire. Be sure the Muzzle is pointed at the target. When ready to fire, keep your hands out of the path of the Slide and away from the Muzzle. This can cause serious injury. Check to be sure that you have a proper target. With the **Stealth** aimed at the proper target, move the Safety Lever down to the "fire" position exposing the "Red Dot". The **Stealth** is now in the "fire" position.

For the best accuracy: - Use both hands to steady your aim and gently squeeze the Trigger. - Carefully align the Front Sight and Rear Sight until they blend into 3 parallel vertical lines at the center of your target.

Place your index finger on the Trigger and gently squeeze (avoid jerking) until the **Stealth** fires. With each Trigger pull, the **Stealth** will automatically feed another round into the Chamber. It will continue to do so with each Trigger pull until the Magazine is empty and the last round has been discharged. Once the last round has been fired, the Slide will remain open.

You may remove the empty Magazine and insert another loaded Magazine. To feed another round into the Chamber, simply pull the Slide back and release as mentioned above.

UNLOADING

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Avoid tragedy. With the Barrel pointed in a "safe" direction, move the Safety Lever to the "safe" position. If the "Red Dot" is visible STOP, your Stealth is in the "fire" position. Read all Warnings and Safeties above before continuing. Remove the Magazine from the Frame by depressing the Magazine Disconnect button. The Magazine will drop slightly. Remove the Magazine from the Frame.

Retract the Slide so that the Extractor pulls the cartridge out of the Chamber. Visually inspect the Chamber to ensure that a cartridge has not been left in the Chamber. Be sure your Stealth is completely unloaded.

CLEARING A JAM

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Occasionally a cartridge will fail to feed or eject causing the Slide to jam. If you encounter this situation, take your finger off the Trigger and out of the Trigger Guard. **Immediately** move the Safety Lever to the "safe" position and keep the Muzzle pointed in a safe direction. Push the Magazine Disconnect and remove the loaded Magazine. With the Magazine out of the Stealth, pull the Slide all the way back. With the Slide pulled all the way back visually check and double check your Stealth for a round which might have remained in the Chamber. Visually guarantee that there is no blockage or ammunition left in the Chamber.

If you find a remaining round in the Chamber, allow the Slide to close. Continue to keep the Muzzle pointed in a safe direction. Remove **all** cartridges from the Magazine and re-insert the empty Magazine. Pull the Slide all the way back activating your Stealth's Slide Hold Open Device. Extract the remaining cartridge from the Chamber and close the Slide. Push the Magazine Disconnect once again and remove the empty

Magazine. Keep the Muzzle pointed in a safe direction. Re-load the Magazine and re-insert it. Pull the open Slide further back, release it gently and allow it to close. This will automatically feed another round into the Chamber. Keep the Muzzle pointed in a safe direction, move the Safety Lever to the "fire" position, exposing the "Red Dot", and proceed with your firing session. **If you do not find a remaining round in the Chamber,** allow the Slide to close. Re-insert the Magazine, move the Safety Lever to the "fire" position, exposing the "Red Dot", and proceed with your firing session.

CHECK YOUR BARREL

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. If you encounter any of the following situations during your shooting session:

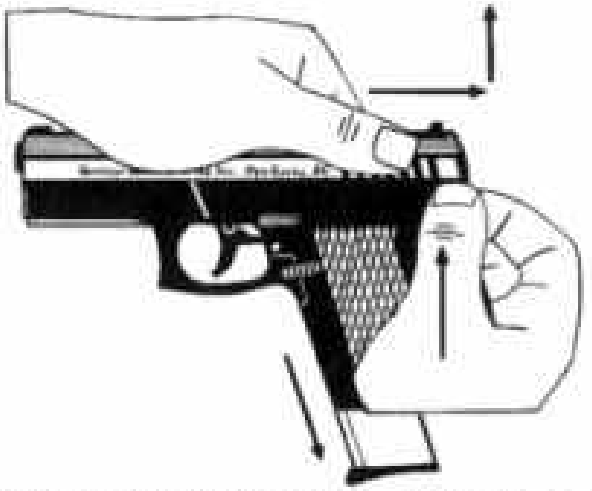
1. Ammunition does not smoothly feed into the Chamber.
2. You pull the Trigger but nothing happens.
3. The sound of the shot is not normal.
4. The recoil or kick feels weaker or stronger than normal.
5. After firing, the empty cartridge does not eject properly.

STOP SHOOTING. Move the Safety Lever to the "safe" position, keep your Muzzle pointed at the target for **30 seconds**, remove the Magazine, pull the Slide all the way back, visually check and double check your Stealth for a round which might have remained in the Chamber.

It is possible you may have a projectile stuck in the Barrel. Never look down the Barrel of a firearm. Keep your face away from the action. In order to check for a stuck projectile, remove the Slide (see "DISASSEMBLE" instructions below), look through the Barrel (from the Breach End) and remove any obstruction and clear the Barrel. If this can not be accomplished, DO NOT ATTEMPT TO SHOOT OUT THE OBSTRUCTION. Take your disassembled Stealth to a certified gunsmith. DO NOT REASSEMBLE your Stealth at this time.

Once you have cleared the Barrel or determined that there was no obstruction, reassemble the Slide, move the Safety Lever to the "fire" position, exposing the "Red Dot", and proceed with your firing session.

DISASSEMBLE



Practice assembly and disassembly numerous times before use.**FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO.** Move the Safety Lever to the "safe" position. Remove the Magazine and unload your Stealth as described in the "UNLOADING" procedures above.

Using your strong hand, push the Take Down Buttons using a pinching motion. With your other hand placed over the top of the Slide, move the Slide to the Breech End, approximately 1 inch. Lift the Slide "up and away" from the Frame and Barrel. Once the Breech End disengages, slowly move the Slide towards the Muzzle until the Slide and the Gas Piston fully disengage from the Frame and Barrel. Remove the Recoil Spring from the Barrel.

STRIKER PLUG DISASSEMBLY: Under normal circumstances, this operation is unnecessary and not recommended. However, should you encounter continual misfiring, do the following, in order to clean any possible residue from the Striker and Striker Hole:

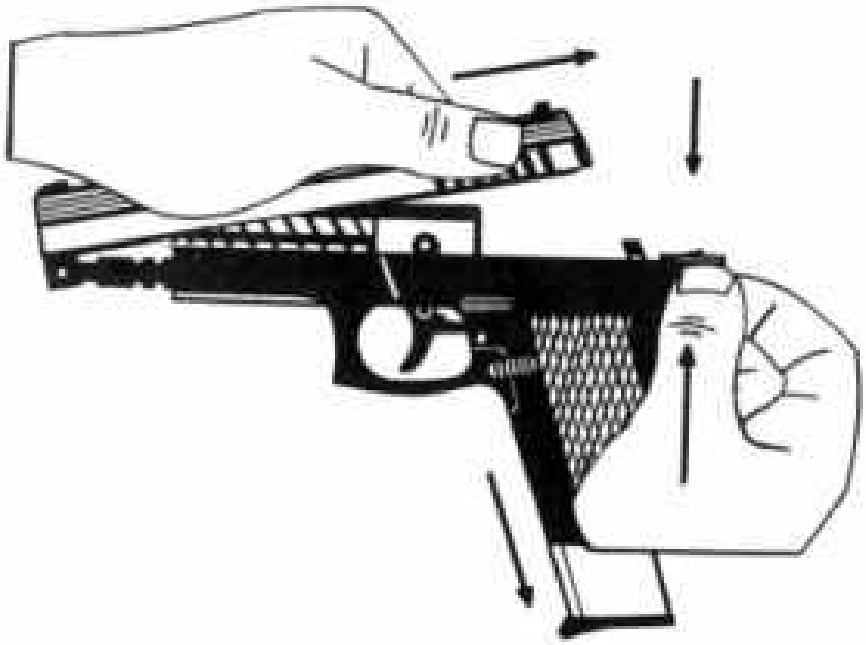
Push the Striker Plug and rotate 90 degrees. The Striker Plug, when released comes out the rear of the Slide followed by the Striker, Striker Spring, and Buffer Spring.

Clean the various components and Striker Hole from any residue using a high quality lead/powder solvent and a suitable cleaning brush.

Take care not to loose any components.

To replace the Striker, drop the Buffer Spring into the Striker Hole through the rear of the Slide. Followed by the Striker and then the Striker Spring. Insert the Striker Plug, keeping the Striker Plug Slot in the vertical position. Push against the tension of the Striker Spring and rotate the Striker Plug 90 degrees allowing the Striker Plug to spring back and lock. No further disassembly is necessary. Any further disassembly shall void all warranties.

REASSEMBLE



FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Slide the Recoil Spring onto the Barrel. Place the Slide over the Barrel and the Recoil Spring. Align the Gas Piston Rod to the Gas Piston Rod Hole. Align the Barrel to the Barrel Hole. Insert the Gas Piston into the Gas Piston Hole and simultaneously insert the Barrel through the Barrel Hole. It will be easier if you hold the Slide at an angle of approximately 5 degrees above the Frame. Using your strong hand to hold the Frame, use your other hand to pinch the Take Down Buttons. Using a downward pressure, move the Slide over the Barrel and pass the Breech approximately 1 inch. Push the Slide down into position on the Frame. When the Slide is parallel on the Frame, release the Take Down Buttons and allow the Slide to go naturally onto the Frame under the pressure of the Recoil Spring.

Practice assembly and disassembly numerous times before use.

MAINTENANCE

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Your Stealth is constructed with the finest of Polymers and Stainless Steels. Very little maintenance is required to keep it clean.Keep the Muzzle pointed in a safe direction, move the Safety Lever to the "safe" position, unload and disassemble your Stealth for cleaning.

Do not lubricate the Gas Piston Hole. Oil will cause fouling problems in the operation of the Gas Piston. You may want to place a light film of oil on the Gas Piston, Breech Face and Barrel only. Avoid using too much oil. Dirt and dust are attracted to heavily lubricated surfaces. This will form a grit over time. The Stainless Steel of the Slide is self-lubricating and does not require heavy lubricant or rust preventative.

To clean the Barrel, brush the Barrel with a high quality 9mm cleaning brush and lead/powder solvent to remove any powder residue. Wipe off all lead/powder solvent with a suitable cleaning patch. Whatever lead/powder solvent you use, be sure it is completely wiped off as all lead/powder solvents are very caustic.

Lightly oil the Barrel.

To clean the Breech Face, brush the Breech Face with a high quality toothbrush and lead/powder solvent to remove any powder residue. Wipe off all lead/powder solvent with a suitable cleaning patch. Whatever lead/powder solvent you use, be sure it is completely wiped off as all lead/powder solvents are very caustic.

To clean the Gas Piston Chamber, brush the Gas Piston Chamber with a high quality .30 diameter cleaning brush and lead/powder solvent or a 0.310 diameter reamer to remove all lead and powder residue. Wipe off all lead/powder solvent with a suitable cleaning patch. Whatever lead/powder solvent you use, be sure it is completely wiped off as all lead/powder solvents are very caustic.

Now wipe the rest of the pistol clean.

Avoid squirting aerosol lubricants into the Trigger and/or Firing Pin area.

WARNING : DO NOT USE penetrating oils or penetrating rust inhibitors. Penetrating oils can contact the cartridge primers and chemically de-activate them. It can cause misfires and hangfires. Reassemble your Stealth and store it properly and safely.

STORING

FIRST READ AND UNDERSTAND FULLY ALL WARNINGS AND SAFETIES ABOVE. DO NOT CONTINUE UNTIL YOU HAVE DONE SO. Please keep this Owners Manual available for ready reference. We recommend that when the **unloaded** Stealth is stored, it **always** be kept in a proper holster, zippered carrying case, locked gun box or with a gun lock, **always** out of the reach of children or legal minors and stored with the Safety Lever in the "safe" position. When children or legal minors are present in a home or anywhere a firearm is present, **always** be sure it is locked, out of reach and the Magazine kept separate from the Stealth.

Please include $5.00 per order for shipping and handling. All orders must be pre-paid with a money order. Prices subject to change without notice. The Stealth was manufactured to perform properly with the original parts as designed. Make sure any parts purchased are installed correctly by a certified gunsmith and that neither replacements nor original parts are altered or changed. The Stealth is a complex tool with many parts that must relate correctly to the other parts. Assembly of a firearm incorrectly can result in a damaged Stealth, property damage and injury or death. Do not attempt to work on the Stealth yourself. Use a local certified gunsmith or call **Heritage Manufacturing, Inc.** for advice. We urge you to seek certified firearm instruction in the safe handling of the Stealth. If there is anything you are not sure of or have any questions, contact your firearms dealer or call us at 305-685-5966. Your safety is important to us.

ONE YEAR LIMITED WARRANTY

Heritage Manufacturing, Inc. warranties the Stealth to the original retail customer (transfer of ownership shall void this warranty) for one year from the date of purchase against defects in material and workmanship. All parts and labor or replacement (at our option) are covered. In case of replacement, the guarantee period continues from the original date of purchase.

Transportation to our Warranty Center, damage caused by failure to perform normal maintenance, sales outside the United States, damage due to the use of high pressure, hot-loaded, military surplus, reloaded, other non-standard ammunition exceeding industry standards (except "Plus P" ammunition), unauthorized repair, modification, misuse, abuse, modification or alteration of this product is not covered by this Limited Warranty. Any implied or expressed warranties including the implied or expressed warranty of merchantability and fitness for a particular purpose, are limited to one year from date of original retail purchase. Consequential, incidental or any other expenses are not covered by this Limited Warranty.

The WARRANTY CARD should be filled out and returned to us as soon as possible. Only by having the WARRANTY CARD back in our files can we continue to be of service to you.

You must send us your signed WARRANTY CARD to obtain warranty coverage. Failure to send us this card cancels your warranty.

No warranty is implied against normal wear and tear.